



# Bona Rich Tone

Craft Oil pre-treatment

Pre-treatment for Bona Craft oil for a rich smoked impression.



Bona Rich Tone is a pre-treatment for oak floors producing a rich, dark brown colouration that gives the impression of smoked oak. The treatment is carried out before applying a surface protection which can be either Bona Craft Oil, Bona Craft Oil 2K and/or Bona Hard Wax Oil. To modify the colour of Bona Rich Tone, up to 5% Bona MixColour can be added.

- Rapid drying and easy to apply
- Waterborne and completely odourless

## TECHNICAL DATA

|                           |                                                                                                                                                                                     |
|---------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Product base:</b>      | Alkaline solution.                                                                                                                                                                  |
| <b>Dilution:</b>          | Do not dilute                                                                                                                                                                       |
| <b>Drying time:</b>       | - Between applications: 1-2 hours <sup>1</sup><br>- Before oiling: 5-10 hours <sup>1</sup><br><sup>1</sup> under normal indoor conditions, 20°C/60% R.H. Ensure proper ventilation. |
| <b>Application tools:</b> | Application sleeve.                                                                                                                                                                 |
| <b>Consumption:</b>       | approx. 8-10 m <sup>2</sup> /litre (100-120 g/m <sup>2</sup> ) depending on wood type.                                                                                              |
| <b>Safety:</b>            | Classified (see Safety Data Sheet).                                                                                                                                                 |
| <b>Fire risk:</b>         | No.                                                                                                                                                                                 |
| <b>Cleaning:</b>          | Clean tools with water and soap. Dried material can be scrubbed off with water and soap.                                                                                            |
| <b>Shelf life:</b>        | 3 years, from the date of production, in unopened original container.                                                                                                               |
| <b>Storage/transport:</b> | The temperature must not fall below +5°C or exceed +30°C during storage and transport.                                                                                              |
| <b>Disposal:</b>          | Waste and emptied containers should be handled in accordance with local regulations.                                                                                                |

2024-01-18

This data sheet replaces all previous versions  
please check [bona.com](https://bona.com) to ensure you have the  
latest version.



# Bona Rich Tone

Craft Oil pre-treatment

**Pre-treatment for Bona Craft oil for a rich smoked impression.**

**Sizes:** 3 x 5 litres

Additional detailed information is noted in the appropriate Safety Data Sheet.

## PREPARATION

Surface must be well sanded, dry and free from sanding dust, oil, wax and other contamination. Allow product to reach room temperature and shake the container vigorously before use. Optimal application conditions are between 20-25°C and 30-60% relative humidity. **Minimum temperature for use is 16°C.**

**Important!** The smoked oak effect is achieved by a chemical reaction to oak wood. Results will vary depending on wood species. Test to ensure desired results before use.

## TREATMENT SCHEDULE

Application on untreated wood.

Alternative One

- 1 x Bona Rich Tone
- 1 x Bona Craft Oil or Bona Craft Oil 2K, Neutral or Coloured
- 1 x Bona Hard Wax Oil

Alternative Two

- 1 x Bona Rich Tone
- 2 x Bona Hard Wax Oil

## APPLICATION

1. Using an application sleeve or a fine, wide floor brush, apply one even layer of Bona Rich Tone in the direction of the wood at 8-10 m<sup>2</sup>/litre (100-120 g/m<sup>2</sup>). Overlap wet-on-wet.
2. If more intensity is desired or if the first application is uneven, then it is possible to apply a second layer after 1-2 hours.
3. Allow the final application to dry for 5-10 hours
4. Gently sand the surface with a Bona Scrad Pad attached under a buffing machine (low rpm). Move the machine quickly and systematically.
5. Vacuum to remove dust.
6. Protect the surface by applying either Bona Craft Oil, Bona Craft Oil 2K or Bona Hard Wax Oil as per the treatment schedule. Allow drying overnight between each application.

2024-01-18

This data sheet replaces all previous versions  
please check [bona.com](https://bona.com) to ensure you have the  
latest version.



# Bona Rich Tone

Craft Oil pre-treatment

**Pre-treatment for Bona Craft oil for a rich smoked impression.**

## IMPORTANT

Bona Rich Tone should never be used as the final treatment. Observe that the product cannot prevent the wood changing colour due to tannin bleed, the movement of natural oils or the effects of UV light in the short or long term.

The information in this document and all other advice and recommendations that we provide to help and assist the applicator are based on previous experience and extensive testing but makes no claim to be complete. Because of the wide range of possible uses and conditions of application of our products, we do not relieve users from the need to carry out their own trials or to seek technical advice from Bona before use. Bona can only guarantee its products and not the construction as a whole. Observe recommendations from flooring manufacturer and the provisions of relevant standards.